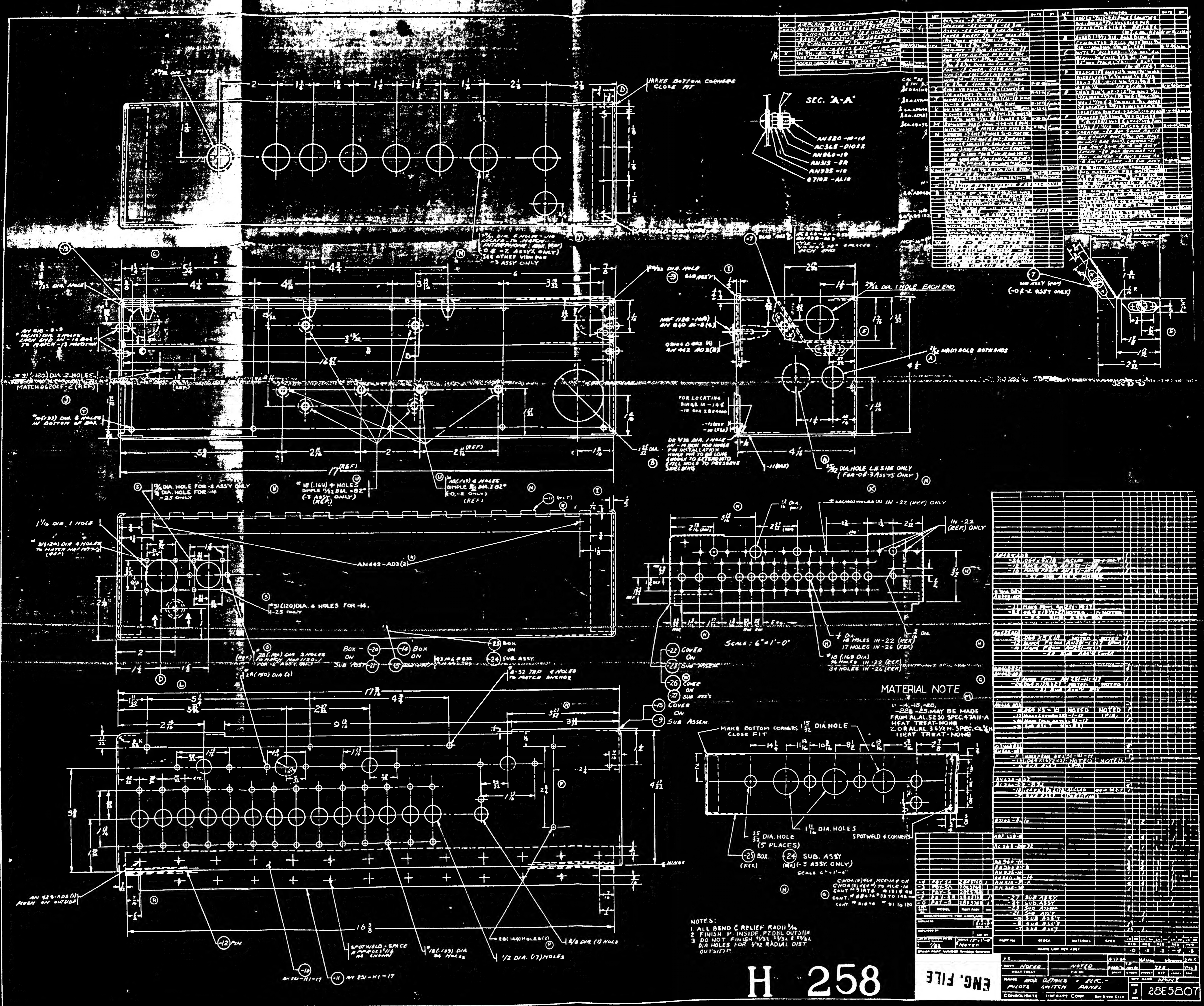


SEC. "A-A"
AN520-10-14
AC365-D1032
AN960-10
AN515-8R
AN935-10
MAKE BOTTOM CORNERS CLOSE FIT
AN442-AD3(2)
SCALE: 6"=1'-0"
-22 COVER ON
-23 SUB ASSEM.
-26 COVER ON
-27 SUB ASSY
-15 COVER ON
-9 SUB ASSEM.
MATERIAL NOTE
1- -14, -15, -20,
-22 & -25 MAY BE MADE
FROM AL.AL. 52 SO SPEC.47A11-A
HEAT TREAT-NONE
2. OR AL.AL. 3 S ½ H. SPEC. CL ½ H
HEAT TREAT-NONE
MAKE BOTTOM CORNERS CLOSE FIT
$1\frac{15}{32}$ DIA. HOLE
$1\frac{11}{16}$ DIA. HOLES
$\frac{25}{32}$ DIA. HOLE (5 PLACES)
SPOTWELD 4 CORNERS
-25 BOX. (REF)
-24 SUB. ASSY (REF) (-3 ASSY. ONLY)
NOTES:
1. ALL BEND & RELIEF RADII 3/16
2. FINISH P-INSIDE, P2DBL OUTSIDE
3. DO NOT FINISH 11/32, 25/32 & 29/32 DIA HOLES FOR 1/32 RADIAL DIST. OUTSIDE
$\frac{1}{2}$ DIA. (7) HOLES
H 258
ENG. FILE
PART NO
STOCK
MATERIAL
SPEC
PARTS LIST PER ASSY
-27 SUB ASSY
-24 SUB. ASSY
-23 SUB ASSEM.
-21 SUB ASSY
REQUIREMENTS PER AIRPLANE
STAMP PART NUMBER WHERE SHOWN
SCALE 12"=1'-0" NOTED
NAVY NOTED
NOTED
HEAT TREAT
FINISH
NAME BOX DETAILS - ELEC. - PILOTS SWITCH PANEL
CONSOLIDATED AIRCRAFT CORP
OPP HAND NONE
J 28E5807